

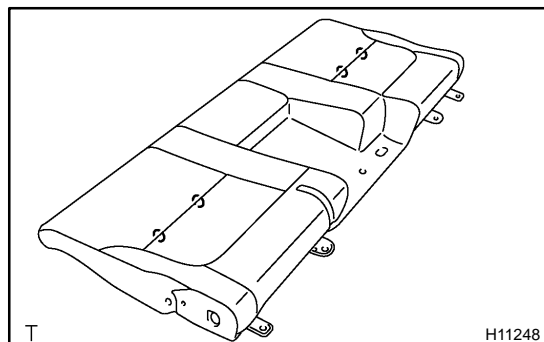
## REASSEMBLY

### CAUTION:

Wear safety gloves, because the sharp edges and surfaces of the seat frame may cause injury to the hands.

### HINT:

A bolt without a torque specification is shown in the standard bolt chart (see page [SS-2](#)).

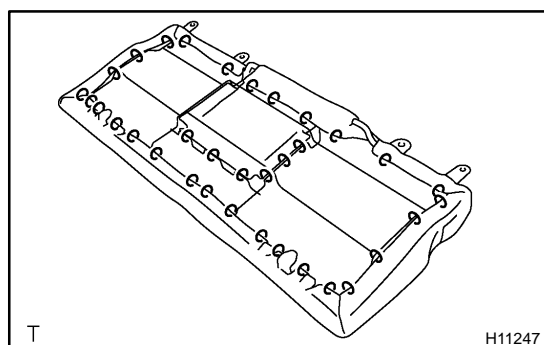


### 1. INSTALL SEATBACK COVER

- (a) Install the seatback cover with new hog rings.

### HINT:

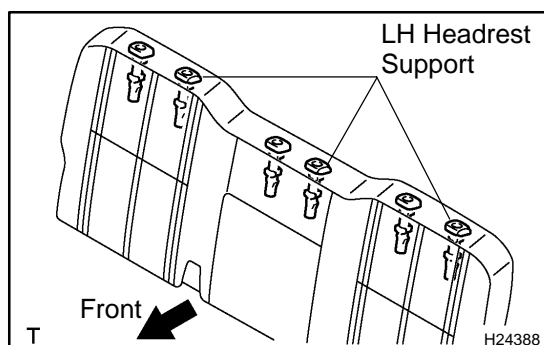
When installing the hog rings, take as much care as possible to prevent wrinkles.



- (b) Install the new hog rings to the rear side of the seatback assembly.

### HINT:

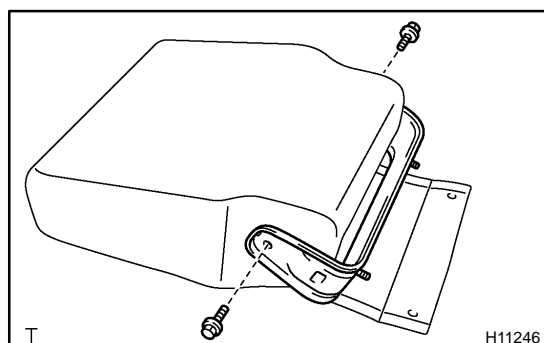
When installing the hog rings, take as much care as possible to prevent wrinkles.



### 2. INSTALL HEADREST SUPPORTS

### HINT:

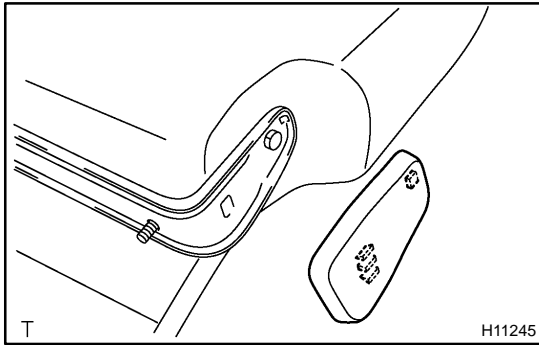
Ensure that the button of the 3 LH headrest supports is installed to the left.



### 3. INSTALL CENTER ARMREST HINGE

- (a) Install the center armrest hinge with the 2 bolts.

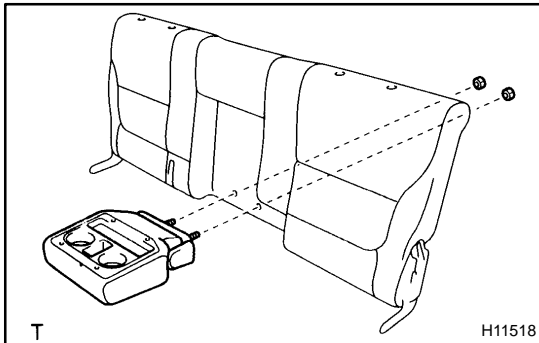
**Torque: 5.0 N·m (51 kgf·cm, 44 in.-lbf)**



- (b) Install the center armrest hinge cover as shown in the illustration, then perform the same procedure on the other side.

#### 4. INSTALL CUP HOLDER

Install the cup holder with the 4 screws to the center armrest.



#### 5. INSTALL CENTER ARMREST

Install the center armrest with the 2 nuts to the seatback assembly.

**Torque: 21 N·m (215 kgf-cm, 16 ft-lbf)**

#### 6. INSTALL 4 CRS TETHER ANCHOR BRACKETS

- (a) Install the CRS tether anchor bracket with the bolt.

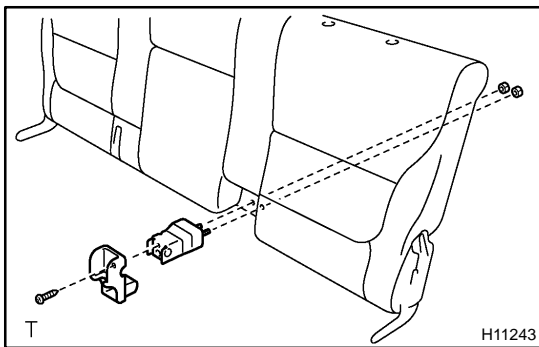
**Torque: 9.0 N·m (92 kgf-cm, 80 in.-lbf)**

- (b) Perform the same procedure on the other CRS tether anchors.

#### 7. INSTALL SEATBACK ASSEMBLY

Install the seatback assembly with the 4 bolts.

**Torque: 21 N·m (215 kgf-cm, 16 ft-lbf)**



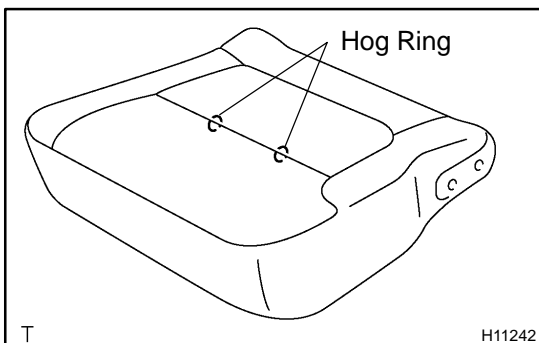
#### 8. INSTALL SEAT CUSHION HINGE PLATE

Install the seat cushion hinge plate with the 2 nuts to the seatback frame.

**Torque: 21 N·m (215 kgf-cm, 16 ft-lbf)**

#### 9. INSTALL SEAT CUSHION SIDE COVER

Install the seat cushion side cover with the screw.



#### 10. INSTALL SEAT CUSHION COVER

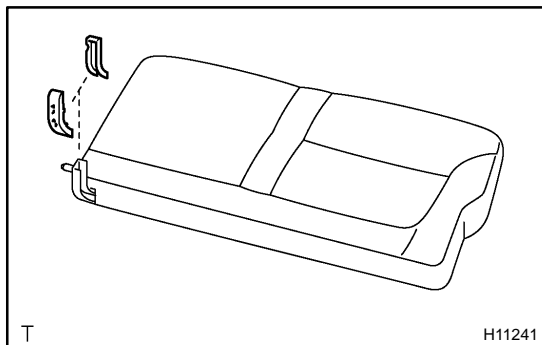
- (a) Install the seat cushion cover with new hog rings.

**HINT:**

When installing the hog rings, take as much care as possible to prevent wrinkles.

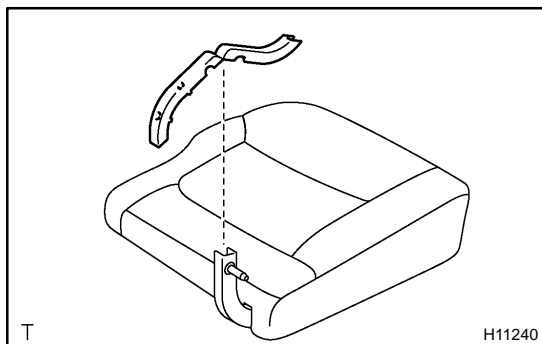
- (b) Close the fastener.

- (c) Perform the same procedure on the other side.



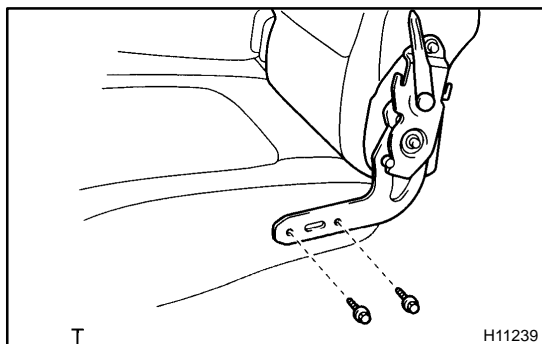
### 11. INSTALL RH SEAT CUSHION HINGE UPPER AND LOWER COVERS

Install the RH seat cushion hinge upper and lower covers.



### 12. INSTALL LH SEAT CUSHION HINGE COVER

Install the LH seat cushion hinge cover.

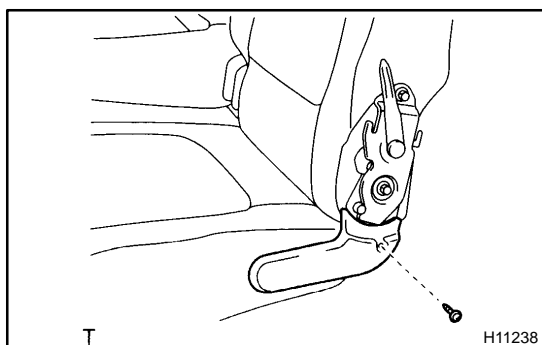


### 13. INSTALL SEAT CUSHION ASSEMBLY

- Install the seat cushion assembly to the seat cushion hinge plate.
- Install the seat cushion assembly to the seatback lock with the 2 bolts.

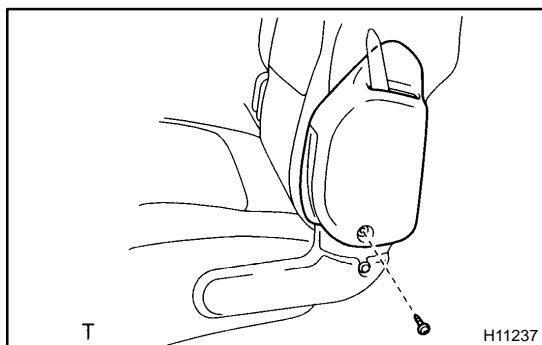
**Torque: 21 N·m (215 kgf-cm, 16 ft-lbf)**

- Perform the same procedure on the other side.



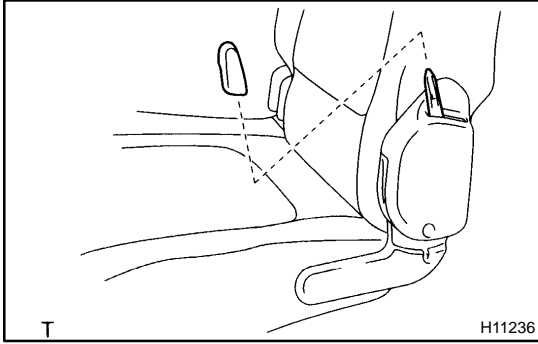
### 14. INSTALL REAR SEAT CUSHION COVER

- Install the rear seat cushion cover with the screw.
- Perform the same procedure on the other side.



### 15. INSTALL REAR SEAT LOCK COVER

- Install the rear seat lock cover with the screw.
- Perform the same procedure on the other side.



**16. INSTALL REAR SEAT LOCK HANDLE**

- (a) Install the rear seat lock handle.
- (b) Perform the same procedure on the other side.

**17. INSTALL HEADRESTS**